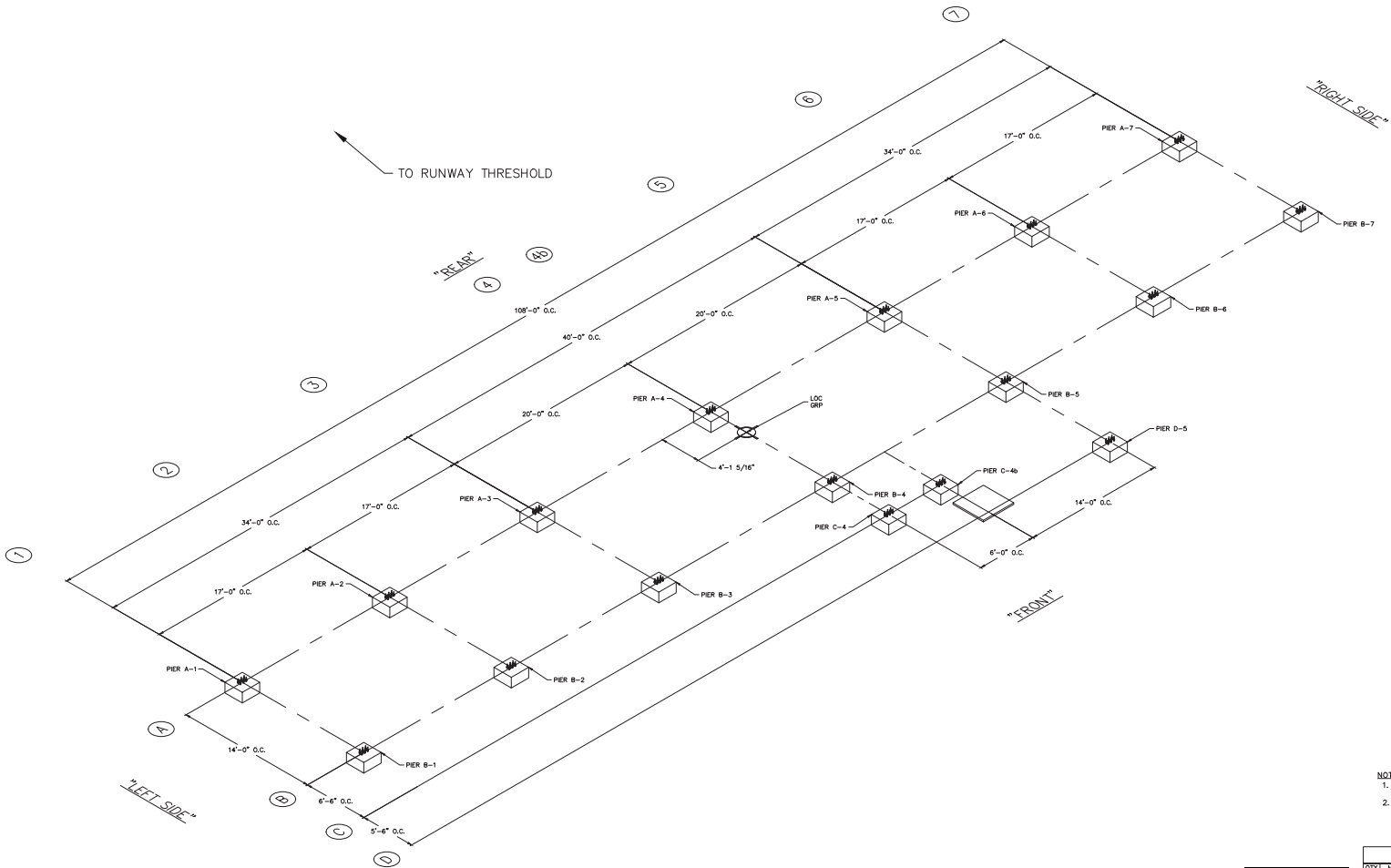




| LET | REVISION                | DATE     | APP'D |
|-----|-------------------------|----------|-------|
| -   | INITIAL RELEASE         | 09/23/22 | L.S.  |
| A   | CORRECTED ROW "C" PIERS | 11/08/22 | L.S.  |



LOCALIZER PLATFORM FOUNDATION LAYOUT  
SEE NOTE #1

- NOTES:
- REFER TO SHEET 2 of 2, FOR TYPICAL FOUNDATION PIER & REBAR DETAILS.
  - ANCHOR BOLT TEMPLATE MR EW-ABT (NOT SHOWN) SHALL BE USED TO INSURE ALIGNMENT & ORIENTATION OF ANCHOR BOLT CLUSTERS DURING CONCRETING OPERATIONS. TEMPLATES ARE NOT STRUCTURAL AND SHALL BE REMOVED AND DISCARDED BEFORE INSTALLATION OF THE LOCALIZER'S LEGS.

**BILL OF MATERIALS**

| QTY  | MARK   | DESCRIPTION                                 | MATERIAL | UNIT | WT-LBS | WT-TONS |
|--|--------|---|----------|------|--------|---------|
| 100  | -      | 1/2" ANCHOR BOLT 17500-56, 33 G, 109, 100L3 |          | 0    | 0      | 2.00    |
| 204  | -      | 1/2" HEAVY-HEX NUT 110L3, SUPPLIER STOCK    |          |      |        | 0.09    |
| 17   | EW-AB  | ANCHOR BOLT REBAR PLATE 5/8" x 10 PL        |          | 1    | 4      | 17.02   |
| 17   | EW-ABT | ANCHOR BOLT TEMPLATE 1/4" x 10 PL           |          | 1    | 4      | 11.34   |
| ESTIMATED NET GALVANIZED SHIPPING WEIGHT = 729 lbs |        |   |          |      |        |         |

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725 WEST 50th ST E, GRAND DUTCH, MINN 55127

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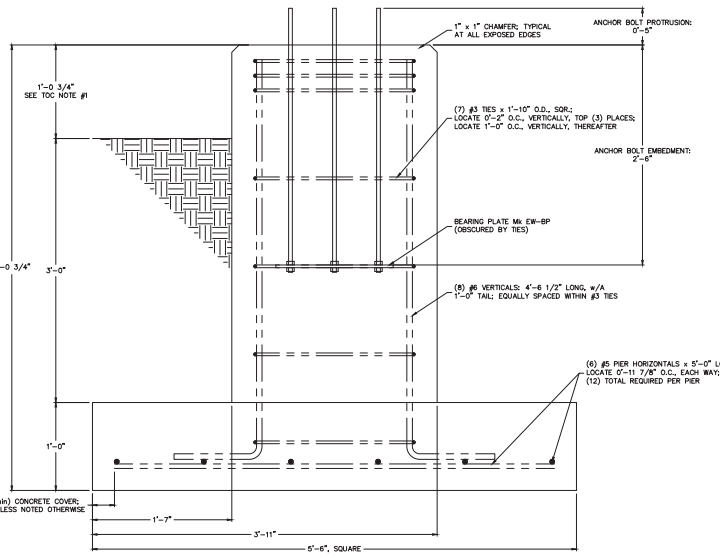
SCALE: 1:64  
DRAWN BY: J. NEFF  
CHECKED BY: J. SWAGER

TITLE: LOCALIZER PLATFORM FOUNDATION LAYOUT  
DATE: 09/23/22  
PROJECT NUMBER: 4008-22-A01 (1 of 2)

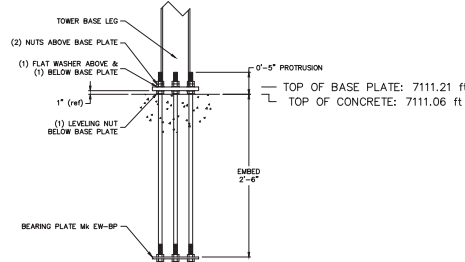
| LET | REVISION                     | DATE     | APPD |
|-----|------------------------------|----------|------|
| -   | INITIAL RELEASE              | 09/23/22 | L.S. |
| A   | CORRECTIONS FROM FAA MARK-UP | 11/08/22 | L.S. |

TOP OF CONCRETE: 7111.06 ft  
SEE TOP OF CONCRETE NOTE #1

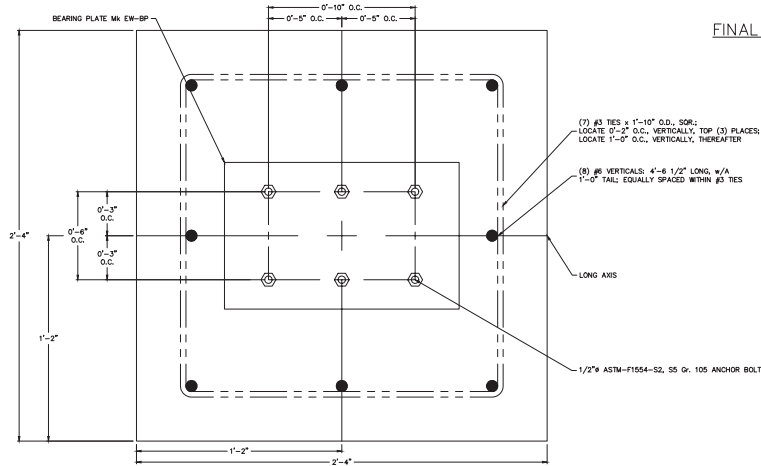
FINISHED GRADE: 7110 ft



**TYPICAL PIER ELEVATION**  
TYPICAL (17) PLACES  
SCALE = 1:8



**FINAL ANCHOR BOLT INSTALLATION**  
NOT TO SCALE  
SEE NOTE #4



**TYPICAL PIER CROSS-SECTION**  
TYPICAL (17) PLACES  
SCALE = 1:4

- TOP OF CONCRETE NOTES:**
- CONTRACT DRAWINGS REPRESENT "TOP OF CONCRETE" AS THE TOP OF THE BASE PLATE AND NOT THE ACTUAL TOP OF CONCRETE. ELEVATIONS PROVIDED ON THIS SHEET CLEARLY PROVIDE BOTH THE TOP OF THE BASE PLATES AND THE ACTUAL TOP OF CONCRETE.
- EXCAVATION AND EARTHWORK:**
- THE BEARING VALUES OF THE SOIL HAS BEEN ASSUMED BASED UPON EXISTING CONTRACT DRAWINGS FOR THIS LOCATION. THE FOUNDATION DESIGN IS BASED ON THE FOLLOWING BEARING PRESSURE: SPREAD FOOTINGS = 2,000psf.
  - ALL FOOTING EXCAVATIONS SHALL BE INSPECTED, PRIOR TO CONCRETE PLACEMENT, BY A SOILS ENGINEER OR GOVERNMENT REPRESENTATIVE TO VERIFY SUITABLE BEARING MATERIAL OF CAPACITY, AS SPECIFIED.
  - NOTIFY THE GOVERNMENT'S REPRESENTATIVE WHEN ADDITIONAL EXCAVATION IS REQUIRED TO REACH SUITABLE BEARING MATERIAL.
  - THE SOILS ENGINEER OR GOVERNMENT REPRESENTATIVE SHALL CERTIFY, IN WRITING, THAT ALL FOUNDATIONS WERE PLACED ON SOIL WITH THE BEARING VALUE, AS SPECIFIED.
  - WITHIN THE EXCAVATION AREA OF THE FOUNDATIONS, ALL VEGETATION, TOPSOIL, PREVIOUSLY PLACED FILL AND UNSUITABLE SOILS SHALL BE REMOVED. ALL FOOTINGS SHALL BEAR ON VIRGIN SOIL OR PROPERLY PLACED AND COMPACTED ENGINEERING FILL.

- CONCRETE NOTES:**
- ALL CONCRETE WORK INCLUDING FORMING, REINFORCING, MIXING, PLACING AND CURING SHALL BE IN ACCORDANCE WITH THE ACI MANUAL OF CONCRETE PRACTICE INCLUDING BUILDING CODE REQUIREMENTS FOR REINFORCED CONCRETE, ACI 318 AND SPECIFICATIONS FOR STRUCTURAL CONCRETE, ACI 301.
  - FOLLOW RECOMMENDATIONS OF ACI 308 WHEN CONCRETING DURING HOT WEATHER OR ACI 308R WHEN CONCRETING DURING COLD WEATHER.
  - ALL CONCRETE SHALL ATTAIN A MINIMUM ULTIMATE COMPRESSIVE STRENGTH, AS SPECIFIED, AT 28 DAYS. CONCRETE SHALL BE VIBRATED INTO FORMS WHILE PLACING, WITHOUT OVER-VIBRATING. REINFORCING SHALL BE PROTECTED BY CONCRETE, AS FOLLOWS: FOOTINGS = 3"
  - CONCRETE MATERIALS SHALL BE AS FOLLOWS:  
CEMENT PER ASTM C150, NORMAL PORTLAND TYPE I/II  
FINE AND COARSE AGGREGATES PER ASTM C22  
FLY ASH TYPE F PER ASTM A618  
WATER SHALL BE CLEAN AND NOT DETRIMENTAL TO CONCRETE  
ADMIXTURES OTHER THAN AIR ENTRAINMENT AND WATER REDUCING ARE NOT PERMITTED WITHOUT APPROVAL BY THE ARCHITECT AND ENGINEER  
AIR ENTRAINMENT ADMIXTURE SHALL BE PER ASTM C260 AND WATER REDUCER SHALL BE TYPE A PER ASTM C494.

- CONCRETE MIX DESIGN:  
CONCRETE FOR FOOTINGS:  
A. COMPRESSIVE STRENGTH, WHEN TESTED IN ACCORDANCE WITH ASTM C39/C AT 28 DAYS: 4,000psi  
B. CONCRETE WEIGHT: NORMAL (144 lbs. PER CUBIC FOOT)  
C. FLY ASH CONTENT: MAXIMUM 25% OF VENTILIOUS MATERIALS BY WEIGHT  
D. CEMENT CONTENT: MINIMUM 520 lbs. PER CUBIC YARD  
E. WATER-CEMENT RATIO: 0.50 MAXIMUM  
F. TOTAL AIR CONTENT: 3% NATURALLY OCCURRING PER ASTM C173  
G. MAXIMUM SLUMP: 3" ± 1"  
H. MAXIMUM AGGREGATE SIZE: 1-1/2"  
I. WATER REDUCING AGENT IS REQUIRED.
- PLACING CONCRETE:  
PLACE CONCRETE IN ACCORDANCE WITH ACI 308R. DO NOT ADD WATER TO CONCRETE DURING TRANSPORT, DELIVERY AT PROJECT SITE, OR DURING PLACEMENT UNLESS APPROVED BY RESIDENT ENGINEER OR PROJECT MANAGER. PLACE CONCRETE IN A CONTINUOUS OPERATION AND WITHOUT SEGREGATION. ENSURE REINFORCEMENT INSERTS, WATERSTOPS, EMBEDDED PARTS, AND FORMED CONSTRUCTION JOINT DEVICES WILL NOT BE DISTURBED DURING CONCRETE PLACEMENT. SEPARATE SLABS ON GRADE FROM VERTICAL SURFACES WITH JOINT FILLER. SLABS ON GRADE SHALL BE PLACED IN CONTINUOUS STRIPS PER ACI RECOMMENDATIONS. MAXIMUM POUR AREA SHALL NOT EXCEED 3,600 SQUARE FEET. ALLOW 24 HOURS TO ELAPSE BETWEEN THE PLACEMENT OF ADJACENT STRIPS. POUR IN ALTERNATING STRIP PATTERNS SO THAT NO TWO ADJOINING SLABS ARE POURED THE SAME DAY. MAINTAIN RECORDS OF CONCRETE PLACEMENT RECORD DATE, LOCATION, QUANTITY, AIR TEMPERATURE, AND TEST SAMPLES TAKEN. SAW CUT JOINTS WITHIN 24 HOURS OF PLACING. USE 3/16" THICK BLADE, CUT INTO 1/4" DEPTH OF SLAB THICKNESS. IF NO SPACING OF JOINTS IS INDICATED ON DRAWINGS, PLACE JOINTS AT A MAXIMUM SPACING OF 15 FEET IN EACH DIRECTION.
- ALL ANCHOR RODS (ANCHOR BOLT CLUSTERS) SHALL BE IN PLACE PRIOR TO POURING OF CONCRETE.

- CURING AND PROTECTION:  
COMPLY WITH REQUIREMENTS OF ACI 308 UNLESS EXCEEDED HEREIN. IMMEDIATELY AFTER PLACEMENT, PROTECT CONCRETE FROM PREMATURE DRYING, EXCESSIVELY HOT OR COLD TEMPERATURES, AND MECHANICAL INJURY.  
CONCRETE SLAB CURING:  
A. NET CURE ALL CONCRETE SLABS FOR A MINIMUM OF 7 DAYS. COMPLETELY COVER POUR AREA WITH MOISTURE RETAINING COVER AND PROTECT AGAINST MOVEMENT. KEEP MOISTURE RETAINING COVER CONTINUOUSLY MOST FOR FULL 7 DAY PERIOD. DO NOT PERMIT LOADING OR PARTIAL LOADING CAUSED BY VEHICLE TRAFFIC OR MATERIAL PLACEMENT DURING THIS PERIOD.  
B. IN NO CASE SHALL LIQUID CURING COMPOUND BE USED WHERE COMPOUND MAY BE INCOMPATIBLE WITH FLOOR FINISH MATERIALS.
- FIELD QUALITY CONTROL:  
AN INDEPENDENT TESTING AGENCY WILL PERFORM FIELD QUALITY CONTROL TEST. PROVIDE FREE ACCESS TO CONCRETE OPERATIONS AT PROJECT SITE AND COOPERATE WITH APPOINTED FIRM. CONTRACTOR MUST PROVIDE MINIMUM 48 HOURS NOTICE TO TESTING AGENCY AND ARCHITECT PRIOR TO ALL CONCRETE POURS. FOR EACH TEST, MOLD AND CURE THREE CONCRETE TEST CYLINDERS. OBTAIN TEST SAMPLES FOR EVERY 50 CU. YARDS OR LESS OF EACH CLASS OF CONCRETE PLACED. OBTAIN REPRESENTATIVE SAMPLES OF FRESH CONCRETE IN ACCORDANCE WITH ACI 312Z. PERFORM COMPRESSION STRENGTH TEST PER ASTM C39/C39M. BREAK ONE CYLINDER AT 7 DAYS AND TWO CYLINDERS AT 28 DAYS. TAKE ONE ADDITIONAL TEST DURING COLD WEATHER CONCRETING, CURED ON JOB SITE UNDER SAME CONDITIONS AS THE CONCRETE IT REPRESENTS. RECORD AMBIENT TEMPERATURE AT THE TIME OF CONCRETE SAMPLING.
- ALL EXTERIOR EXPOSED CONCRETE TO HAVE 6%, +1% -0% - -1.5% ENTRAINED AIR.
- CONCRETE REINFORCEMENT:  
A. THE REINFORCING STEEL CONTRACTOR SHALL FABRICATE ALL REINFORCEMENT AND FURNISH ACCESSORIES, CHAIRS, SPACER BARS AND SUPPORT NECESSARY TO SECURE THE REINFORCEMENT UNLESS OTHERWISE SHOWN ON THE PLANS AND/OR DETAILS.  
B. REINFORCING STEEL SHALL BE ASTM-A615, GRADE 60.  
C. CONCRETE REINFORCEMENT SHALL BE PLACED ACCORDING TO CRSI "RECOMMENDED PRACTICE FOR PLACING REINFORCING BARS"  
D. ALL REINFORCEMENT GRILES SHALL BE LAPPED 48 BAR DIAMETERS, MINIMUM, UNLESS OTHERWISE NOTED.

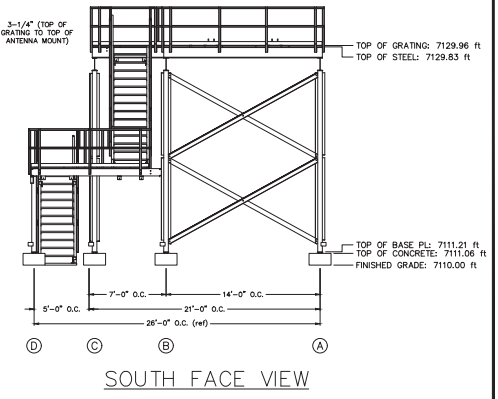
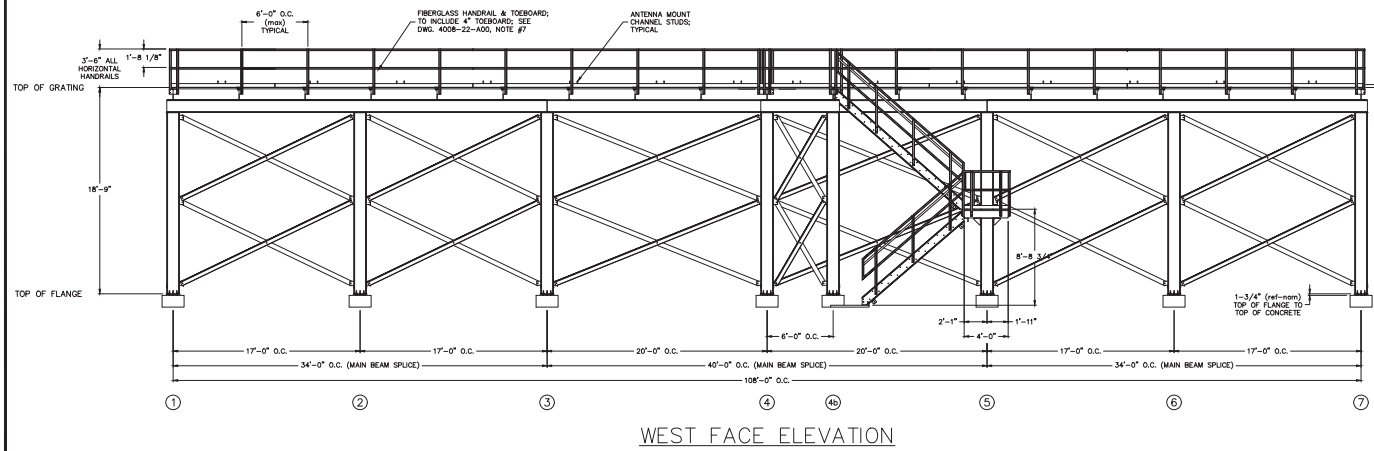
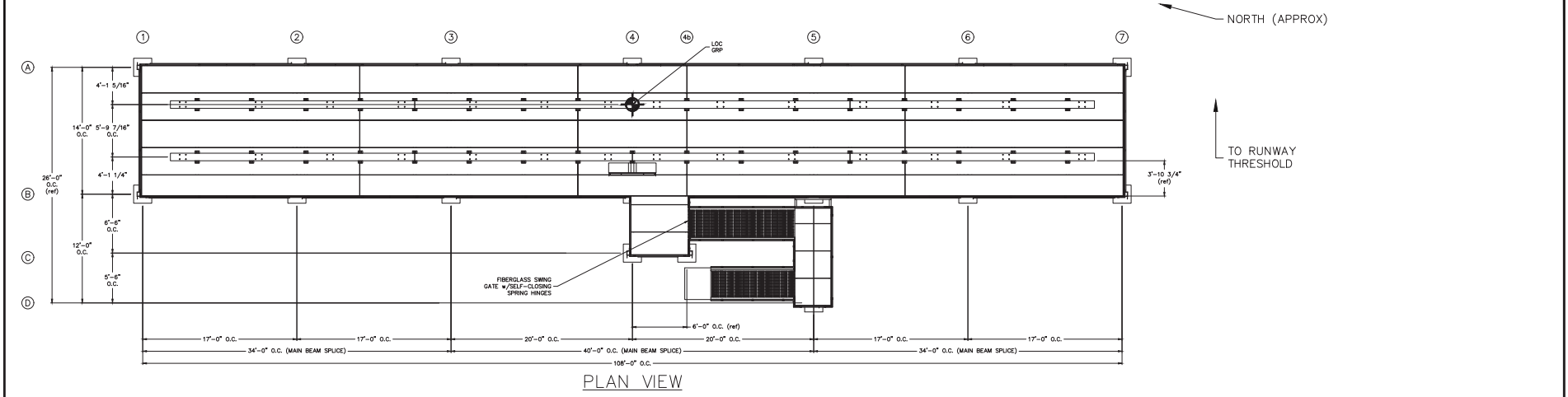
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DATE: 09/23/22  
PROJECT: 18-9 LOCALIZER PLATFORM  
FOUNDATION PIER & REBAR DETAILS  
DRAWN BY: J. NEEF  
CHECKED BY: J. SWAGER  
NOTED BY: J. NEEF

4008-22-A01 (2 of 2)

| LET | REVISION                | DATE     | APPD |
|-----|-------------------------|----------|------|
| -   | INITIAL RELEASE         | 09/23/22 | L.S. |
| A   | CORRECTED ROW "C" PIERS | 11/08/22 | L.S. |



|  |                                |
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| TITLE  | MODEL: 18-9 LOCALIZER PLATFORM |
| DATE   | 09/23/22                       |
| SCALE  | 1:64                           |
| DESIGNER   | J. SWAGER                      |
| CHECKER  | J. NEEF                        |
| DATE   | 09/23/22                       |
| PROJECT NUMBER   | 4008-22-A11                    |